

# ARTESYN ERM 20W SERIES

DC/DC Converter



#### PRODUCT DESCRIPTION

Advanced Energy's Artesyn ERM 20W series is a new range of high performance 20W isolated dc-dc converter within encapsulated 2"x1" package which specifically design for railway applications. There are 18 models available for railway input voltage of 24(9~36)Vdc or 48(18~75)Vdc or 110(40~160)Vdc and tight output voltage regulation. Further features include over current, over voltage, short circuit protection, remote ON/OFF, output trim and EMI filter meets EN55032/22 & FCC Part15 Class A as well.

### SPECIAL FEATURES S

- Industrial Standard 2"×1" Package
- Ultra-wide 4:1 Input Voltage Range
- Fully Regulated Output Voltage
- I/O Isolation 3000Vac with Reinforced Insulation
- Operating Ambient Temp. Range -40 °C to +88°C (With derating)
- No Minimum Load Requirement
- Overload and Short Circuit Protection
- Remote On/Off, Output Voltage Trim
- Designed-in Conducted EMI meets EN55032/22 Class A & FCC Level A
- Vibration and Shock meets EN61373
- Fire Protection Test meet EN45545-2
- Railway EMC Standard meets EN50121-3-2

AT A GLANCE

#### **Total Power**

20 Watts

#### **Input Voltage**

9 to 36 Vdc

18 to 75 Vdc

40 to 160 Vdc

#### # of Outputs

Single / Dual



### **SAFETY**

- UL/cUL/IEC/EN62368-1 (60950-1)
- EN50155(IEC60571)
- CE Mark

#### **TYPICAL APPLICATIONS**

Railway

## MODEL NUMBERS

| Model <sup>1</sup> | Input Voltage | Output Voltage | Minimum Load | Maximum Load | Efficiency |
|--------------------|---------------|----------------|--------------|--------------|------------|
| ERM04A18           | 9-36Vdc       | 5Vdc           | 0A           | 4A           | 87%        |
| ERM01B18           | 9-36Vdc       | 12Vdc          | 0A           | 1.67A        | 87%        |
| ERM01C18           | 9-36Vdc       | 15Vdc          | 0A           | 1.33A        | 87%        |
| ERM01H18           | 9-36Vdc       | 24Vdc          | 0A           | 0.833A       | 87%        |
| ERM01BB18          | 9-36Vdc       | ±12Vdc         | 0A           | ±0.833A      | 86%        |
| ERM01CC18          | 9-36Vdc       | ±15Vdc         | 0A           | ±0.667A      | 86%        |
| ERM04A18B          | 9-36Vdc       | 5Vdc           | 0A           | 4A           | 87%        |
| ERM01B18B          | 9-36Vdc       | 12Vdc          | 0A           | 1.67A        | 87%        |
| ERM01C18B          | 9-36Vdc       | 15Vdc          | 0A           | 1.33A        | 87%        |
| ERM01H18B          | 9-36Vdc       | 24Vdc          | 0A           | 0.833A       | 87%        |
| ERM01BB18B         | 9-36Vdc       | ±12Vdc         | 0A           | ±0.833A      | 86%        |
| ERM01CC18B         | 9-36Vdc       | ±15Vdc         | 0A           | ±0.667A      | 86%        |
| ERM04A36           | 18-75Vdc      | 5Vdc           | 0A           | 4A           | 87%        |
| ERM01B36           | 18-75Vdc      | 12Vdc          | 0A           | 1.67A        | 88%        |
| ERM01C36           | 18-75Vdc      | 15Vdc          | 0A           | 1.33A        | 88%        |
| ERM01H36           | 18-75Vdc      | 24Vdc          | 0A           | 0.833A       | 88%        |
| ERM01BB36          | 18-75Vdc      | ±12Vdc         | 0A           | ±0.833A      | 87%        |
| ERM01CC36          | 18-75Vdc      | ±15Vdc         | 0A           | ±0.667A      | 87%        |
| ERM04A36B          | 18-75Vdc      | 5Vdc           | 0A           | 4A           | 87%        |
| ERM01B36B          | 18-75Vdc      | 12Vdc          | 0A           | 1.67A        | 88%        |
| ERM01C36B          | 18-75Vdc      | 15Vdc          | 0A           | 1.33A        | 88%        |
| ERM01H36B          | 18-75Vdc      | 24Vdc          | 0A           | 0.833A       | 88%        |
| ERM01BB36B         | 18-75Vdc      | ±12Vdc         | 0A           | ±0.833A      | 87%        |
| ERM01CC36B         | 18-75Vdc      | ±15Vdc         | 0A           | ±0.667A      | 87%        |



## MODEL NUMBERS

| Model <sup>1</sup> | Input Voltage | Output Voltage | Minimum Load | Maximum Load | Efficiency |
|--------------------|---------------|----------------|--------------|--------------|------------|
| ERM04A110          | 40-160Vdc     | 5Vdc           | 0A           | 4A           | 84%        |
| ERM01B110          | 40-160Vdc     | 12Vdc          | 0A           | 1.67A        | 86%        |
| ERM01C110          | 40-160Vdc     | 15Vdc          | 0A           | 1.33A        | 86%        |
| ERM01H110          | 40-160Vdc     | 24Vdc          | 0A           | 0.833A       | 86%        |
| ERM01BB110         | 40-160Vdc     | ±12Vdc         | 0A           | ±0.833A      | 86%        |
| ERM01CC110         | 40-160Vdc     | ±15Vdc         | 0A           | ±0.667A      | 86%        |
| ERM04A110B         | 40-160Vdc     | 5Vdc           | 0A           | 4A           | 84%        |
| ERM01B110B         | 40-160Vdc     | 12Vdc          | 0A           | 1.67A        | 86%        |
| ERM01C110B         | 40-160Vdc     | 15Vdc          | 0A           | 1.33A        | 86%        |
| ERM01H110B         | 40-160Vdc     | 24Vdc          | 0A           | 0.833A       | 86%        |
| ERM01BB110B        | 40-160Vdc     | ±12Vdc         | 0A           | ±0.833A      | 86%        |
| ERM01CC110B        | 40-160Vdc     | ±15Vdc         | 0A           | ±0.667A      | 86%        |

Note1 - Suffix "B" means baseplate, see mechanical drawing.



### **Absolute Maximum Ratings**

Stress in excess of those listed in the "Absolute Maximum Ratings" may cause permanent damage to the power supply. These are stress ratings only and functional operation of the unit is not implied at these or any other conditions above those given in the operational sections of this TRN. Exposure to any absolute maximum rated condition for extended periods may adversely affect the power supply's reliability.

| Table 1. Absolute Maximum Ratings  |   |                    |                      |             |                  |                   |
|--|---|--------------------|----------------------|-------------|------------------|-------------------|
| Parameter  | Model   | Symbol             | Min                  | Тур         | Max              | Unit              |
| Input Surge Voltage 0.1 Sec.max  | 24V Input Models<br>48V Input Models<br>110V Input Models | V <sub>IN,DC</sub> | -0.7<br>-0.7<br>-0.7 | -<br>-<br>- | 50<br>100<br>170 | Vdc<br>Vdc<br>Vdc |
| Maximum Output Power   | All models  | P <sub>O,max</sub> | -                    | -           | 20               | W                 |
| Isolation Voltage Input to output (60 seconds) Input / Output to Case (60 seconds) | All models<br>All models                                  |                    | 3000<br>1500         |             |                  | Vac<br>Vac        |
| Isolation Resistance 500Vdc  | All models  |                    | 1000                 | -           | -                | Mohm              |
| Isolation Capacitance 100KHz, 1V   | All models  |                    | -                    | 1500        | -                | pF                |
| Operating Case Temperature   | All models  | T <sub>CASE</sub>  | -                    | -           | +105             | °C                |
| Storage Temperature  | All models  | T <sub>STG</sub>   | -50                  |             | +125             | °C                |
| Humidity (non-condensing)  Operating  Non-operating                                | All models<br>All models                                  |                    | -                    | -           | 95<br>95         | %<br>%            |
| MTBF<br>(MIL-HDBK-217F@25°C, Full load, Ground<br>Benign)                          | All models  |                    | 655,100              | -           | -                | Hours             |

Note 1 - With Derating and under Natural Convection



### **Input Specifications**

| Table 2. Input Specifications  |  |  |                           |               |   |   |  |
|--------------------------------|--|--|---------------------------|---------------|---|---|--|
| Parameter                      |  | Condition  | Symbol                    | Min           | Тур   | Max   | Unit   |
| Operating Input<br>Voltage, DC | 24V Input Models<br>48V Input Models<br>110V Input Models  | All  | V <sub>IN,DC</sub>        | 9<br>18<br>40 | 24<br>48<br>110   | 36<br>75<br>160   | Vdc<br>Vdc<br>Vdc  |
| Start-Up Threshold<br>Voltage  | 24V Input Models<br>48V Input Models<br>110V Input Models  | All  | V <sub>IN,ON</sub>        | -<br>-<br>-   | -<br>-<br>-   | 9<br>18<br>40   | Vdc<br>Vdc<br>Vdc  |
| Under Voltage<br>Shutdown      | 24V Input Models<br>48V Input Models<br>110V Input Models  | All  | V <sub>IN,OFF</sub>       | -<br>-<br>-   | 7.5<br>16<br>37   | -<br>-<br>-   | Vdc<br>Vdc<br>Vdc  |
| Input Current                  | ERM04A18 ERM01B18 ERM01C18 ERM01H18 ERM01BB18 ERM01CC18 ERM04A36 ERM01B36 ERM01C36 ERM01H36 ERM01H36 ERM01H36 ERM01B10 ERM01B110 ERM01B110 ERM01B110 ERM01B110 ERM01B110   | V <sub>IN,DC</sub> =V <sub>IN,nom</sub>  | I <sub>IN,full</sub> load |               | 958<br>960<br>955<br>957<br>969<br>969<br>479<br>474<br>472<br>473<br>479<br>216<br>212<br>211<br>211<br>211<br>212 | -   | mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA<br>mA |
| Efficiency @Max. Load          | ERM04A18 ERM01B18 ERM01C18 ERM01H18 ERM01BB18 ERM01CC18 ERM04A36 ERM01B36 ERM01C36 ERM01H36 ERM01H36 ERM01H36 ERM01H36 ERM01CC36 ERM01CC36 ERM01CC36 ERM04A110 ERM01B110 ERM01B110 ERM01C110 ERM01H110 ERM01BB110 ERM01BB110 | V <sub>IN,DC</sub> =V <sub>IN,nom</sub><br>I <sub>O</sub> =I <sub>O:max</sub><br>T <sub>A</sub> =25 °C | η                         | -             | 87<br>87<br>87<br>86<br>86<br>86<br>87<br>88<br>88<br>88<br>87<br>87<br>84<br>86<br>86<br>86                        | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>- | % % % % % % % % % % % % %  |



### **Input Specifications**

| Table 2. Input Specifications con't                            |   |                          |                         |             |                |             |                |  |  |
|--|---|--------------------------|-------------------------|-------------|----------------|-------------|----------------|--|--|
| Parameter  |   | Condition                | Symbol                  | Min         | Тур            | Max         | Unit           |  |  |
| No Load Input Current (V <sub>O</sub> On, I <sub>O</sub> = 0A) | 24V Input Models<br>48V Input Models<br>110V Input Models | $V_{IN,DC} = V_{IN,nom}$ | I <sub>IN,no_load</sub> | -<br>-<br>- | 25<br>15<br>10 | -<br>-<br>- | mA<br>mA<br>mA |  |  |
| Start Up Time  |   | All                      |                         | -           | 50             | -           | mSec           |  |  |
| Input Filter   |   | All                      | Internal Pi Type        |             |                |             |                |  |  |



### **Output Specifications**

| Table 3. Output Speci     | fications  |  |                                      |     |     |  |                                       |
|---------------------------|--|--|--------------------------------------|-----|-----|--|---------------------------------------|
| Parameter                 |  | Condition  | Symbol                               | Min | Тур | Max  | Unit                                  |
| Output Voltage Set -Point |  | $V_{IN,DC=}V_{IN,nom}$ $I_O=I_{O,max}$ , $T_A=25$ °C           | ±Vο                                  | -   | -   | ±1   | %                                     |
| Line Regulation           |  | V <sub>IN,DC</sub> =V <sub>IN,min</sub> to V <sub>IN,max</sub> | ±%V <sub>0</sub>                     | -   | -   | 0.2  | %                                     |
| Load Regulation           | Single Output<br>Dual Output   | $I_{O}=I_{O,min}$ to $I_{O,max}$                               | ±%V <sub>0</sub><br>±%V <sub>0</sub> | -   |     | 0.5<br>1.0   | %                                     |
| Output Current            | ERM04A18 ERM01B18 ERM01C18 ERM01H18 ERM01BB18 ERM01CC18 ERM04A36 ERM01B36 ERM01C36 ERM01H36 ERM01H36 ERM01H36 ERM01C36 ERM01CC36 ERM01CC36 ERM01CC36 ERM04A110 ERM01B110 ERM01B110 ERM01C110 ERM01H110 ERM01BB110 ERM01BB110 | Convection Cooling   | I <sub>O</sub>                       | -   |     | 4<br>1.67<br>1.33<br>0.833<br>±0.833<br>±0.667<br>4<br>1.67<br>1.33<br>0.833<br>±0.667<br>4<br>1.67<br>1.33<br>0.833<br>±0.833<br>±0.833   | A A A A A A A A A A A A A A A A A A A |
| Load Capacitance          | ERM04A18 ERM01B18 ERM01C18 ERM01H18 ERM01BB18 ERM01CC18 ERM04A36 ERM01B36 ERM01C36 ERM01H36 ERM01H36 ERM01H36 ERM01C36 ERM01C10 ERM01B110 ERM01B110 ERM01B110 ERM01B110 ERM01B110 ERM01BB110 ERM01BB110                      | All  | Co                                   | -   |     | 6800<br>1200<br>750<br>300<br>600 <sup>1</sup><br>380 <sup>1</sup><br>6800<br>1200<br>750<br>300<br>600 <sup>1</sup><br>380 <sup>1</sup><br>6800<br>1200<br>750<br>300<br>600 <sup>1</sup><br>380 <sup>1</sup> |                                       |

Note 1 - For each output



### **Output Specifications**

| Table 3. Output Specif          | ications Con't   |  |                                       |   |  |                         |   |
|---------------------------------|--|--|---------------------------------------|---|--|-------------------------|---|
| Parameter                       |  | Condition  | Symbol                                | Min   | Nom  | Max                     | Unit                                    |
| Trim Up/Down Range              |  |  | %V <sub>o</sub>                       | %V <sub>o</sub> ±10   |  | %                       |   |
| Switching Frequency             |  | All  | f <sub>SW</sub>                       | -   | 320  | -                       | KHz                                     |
| Temperature Coefficient         |  | All  | ±%/°C                                 | -   | -  | 0.02                    | %/°C                                    |
| Output Over Current Pro         | tection <sup>1</sup>   | All  | %I <sub>O,max</sub>                   | -   | 150  | -                       | %                                       |
| Output Short Circuit Prot       | ection   | All  | Hicc                                  | up Mode 0.7   | 'Hz type, Au   | tomatic Re              | covery                                  |
| Output Ripple,<br>pk-pk         | 5V Output Models<br>12V Output Models<br>15V Output Models<br>±12V Output Models<br>±15V Output Models   | 0 to 20MHz bandwidth<br>Measure with a<br>10uF/25V MLCC  | Vo                                    | -<br>-<br>-<br>-  | 50<br>100<br>100<br>100<br>100   | 100 -<br>100 -<br>100 - |   |
|                                 | 24V Output Models  | 0 to 20MHz bandwidth<br>Measure with a<br>4.7uF/50V MLCC | V <sub>o</sub>                        | -   | 150  | -                       | mV                                      |
| V <sub>O</sub> Dynamic Response | ynamic Response<br>Peak Deviation<br>Recovery Time <sup>2</sup>  |  | ±%V <sub>O</sub><br>±%V <sub>SB</sub> | -   | 3 -  | 5<br>300                | %<br>uSec                               |
| Output Over Voltage             | ERM04A18 ERM01B18 ERM01C18 ERM01H18 ERM01B18 ERM01CC18 ERM04A36 ERM01B36 ERM01C36 ERM01H36 ERM01BB36 ERM01BB36 ERM01CC36 ERM01CC36 ERM04A110 ERM01B110 ERM01C110 ERM01H110 ERM01H110 ERM01BB110 ERM01CC110 | All  | Vo                                    | -<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>-<br>- | 6.2<br>15<br>18<br>30<br>±15<br>±18<br>6.2<br>15<br>18<br>30<br>±15<br>±18<br>6.2<br>15<br>18<br>30<br>±15<br>±18<br>6.2<br>15<br>18<br>30<br>±15<br>±18 |                         | Vdc |



Note 1 - Hiccup mode.

Note 2 - Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.

#### **ERM04A18 Performance Curves**

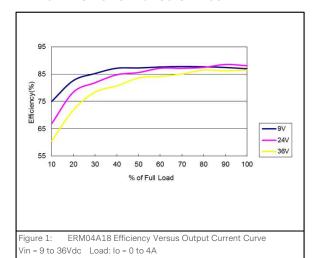
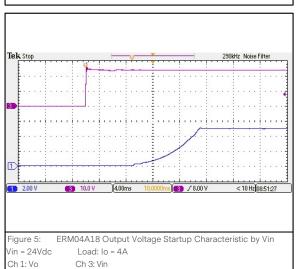


Figure 3: ERM04A18 Ripple and Noise Measurement Vin = 24Vdc Load: Io = 4A Ch 1: Vo



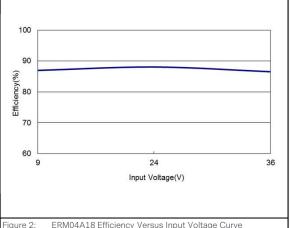


Figure 2: ERM04A18 Efficiency Versus Input Voltage Curve Vin = 9 to 36Vdc Load: Io = 0 to 4A

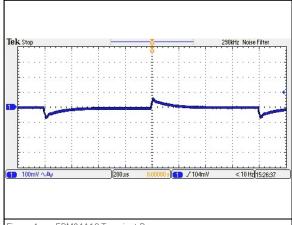
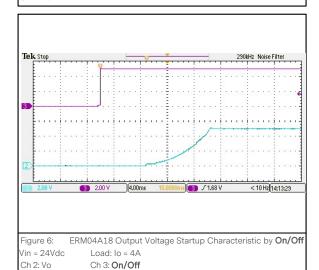


Figure 4: ERM04A18 Transient Response
Vin = 24Vdc Load: Io = 100% to 75% load change
Ch 1: Vo





#### **ERM04A18 Performance Curves**

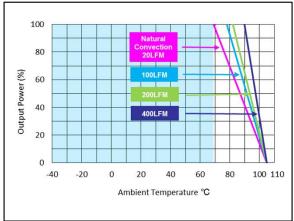


Figure 7: ERM04A18 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 24Vdc

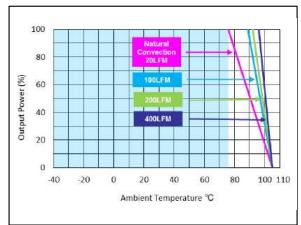


Figure 8: ERM04A18 Derating Output Current vs Ambient
Temperature (with heatsink)
Vin = 24Vdc



#### **ERM01B18 Performance Curves**

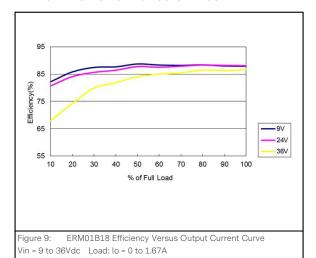
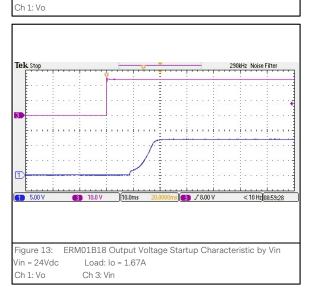


Figure 11: ERM01B18 Ripple and Noise Measurement Vin = 24Vdc Load: Io = 1.67A



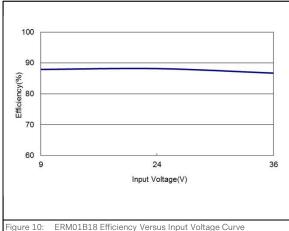


Figure 10: ERM01B18 Efficiency Versus Input Voltage Curve Vin = 9 to 36Vdc Load: lo = 0 to 1.67A

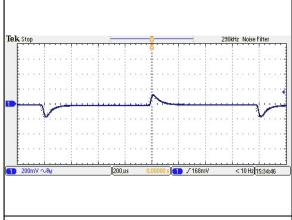
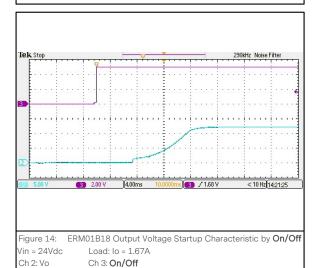


Figure 12: ERM01B18 Transient Response
Vin = 24Vdc Load: Io = 100% to 75% load change
Ch 1: Vo





#### **ERM01B18 Performance Curves**

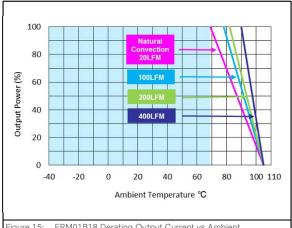
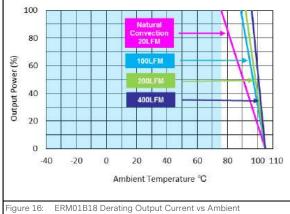


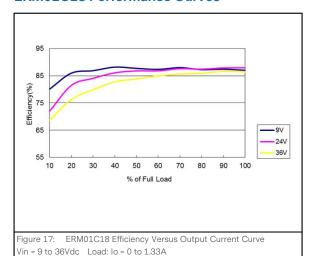
Figure 15: ERM01B18 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 24Vdc

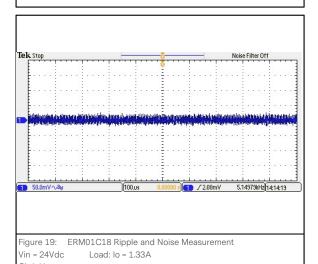


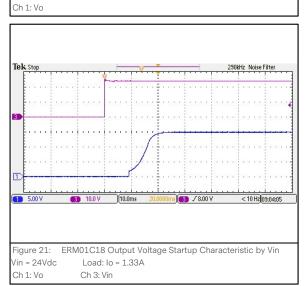
Temperature (with heatsink) Vin = 24Vdc

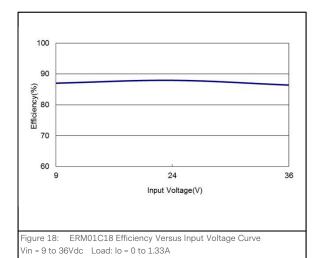


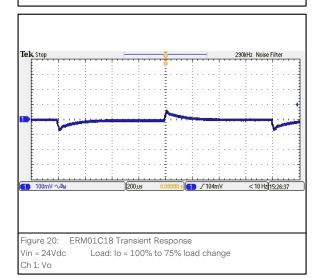
#### **ERM01C18 Performance Curves**

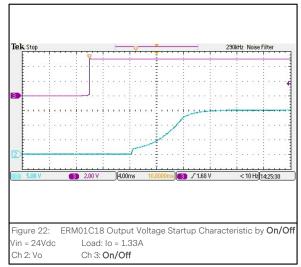














#### **ERM01C18 Performance Curves**

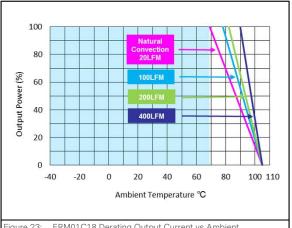


Figure 23: ERM01C18 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 24Vdc

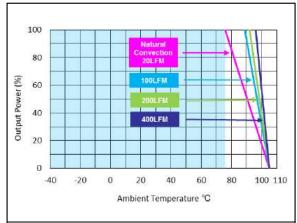


Figure 24: ERM01C18 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 24Vdc



#### **ERM01H18 Performance Curves**

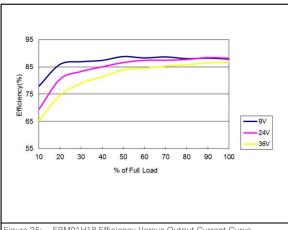


Figure 25: ERM01H18 Efficiency Versus Output Current Curve Vin = 9 to 36Vdc Load: Io = 0 to 0.833A

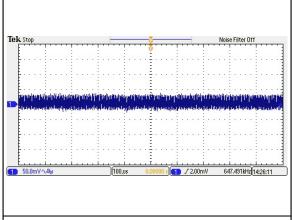
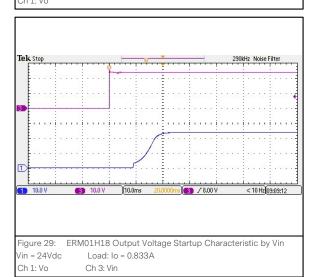
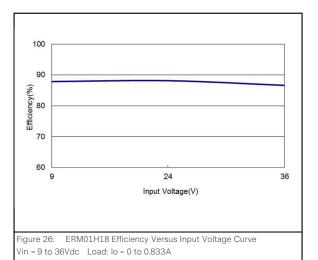
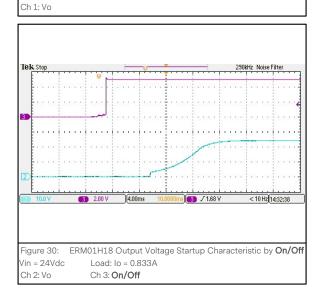


Figure 27: ERM01H18 Ripple and Noise Measurement Vin = 24Vdc Load: Io = 0.833A Ch 1: Vo





Tek Stop 290Htz Noise Filter





#### **ERM01H18 Performance Curves**

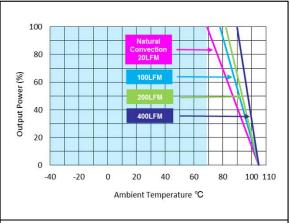


Figure 31: ERM01H18 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 24Vdc

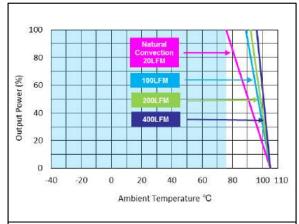
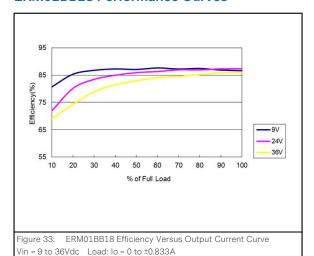


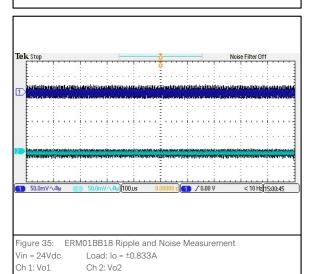
Figure 32: ERM01H18 Derating Output Current vs Ambient Temperature (with heatsink)

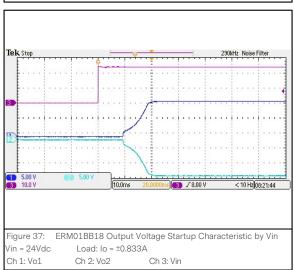
Vin = 24Vdc

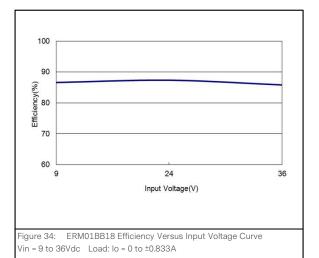


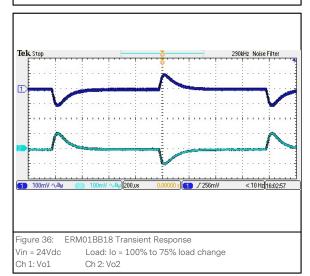
#### **ERM01BB18 Performance Curves**

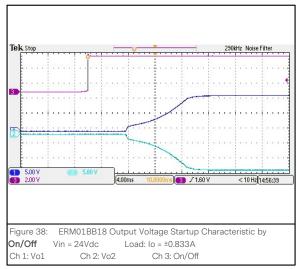














#### **ERM01BB18 Performance Curves**

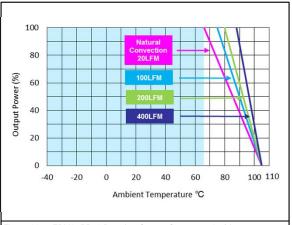


Figure 39: ERM01BB18 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 24Vdc

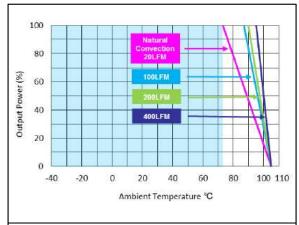
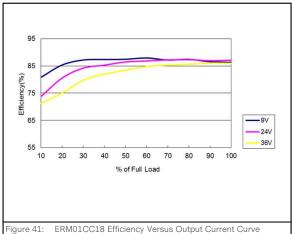
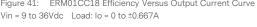


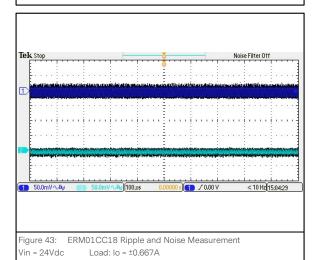
Figure 40: ERM01BB18 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 24Vdc

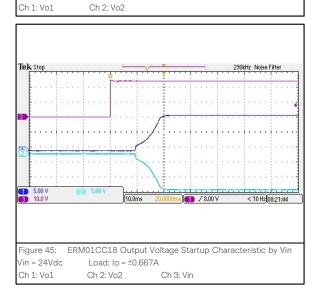


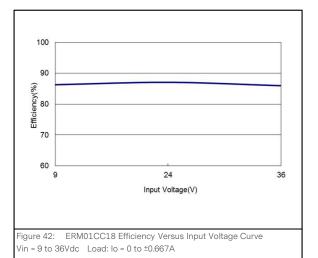
#### **ERM01CC18 Performance Curves**

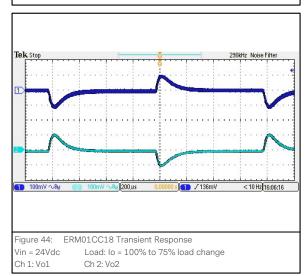


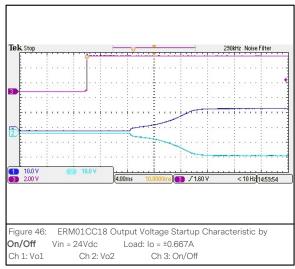














#### **ERM01CC18 Performance Curves**

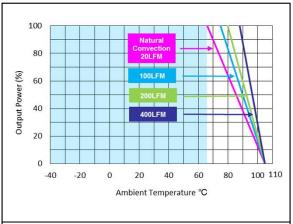


Figure 47: ERM01CC18 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 24Vdc

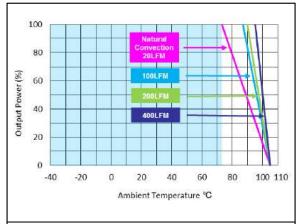


Figure 48: ERM01CC18 Derating Output Current vs Ambient Temperature (with heatsink)

Vin = 24Vdc



#### **ERM04A36 Performance Curves**

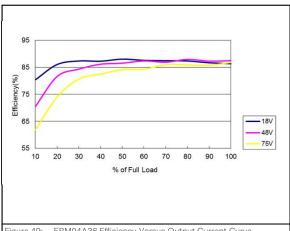


Figure 49: ERM04A36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to 4A

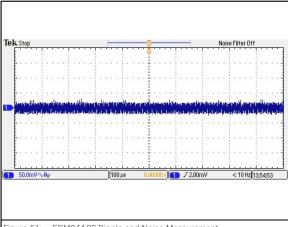
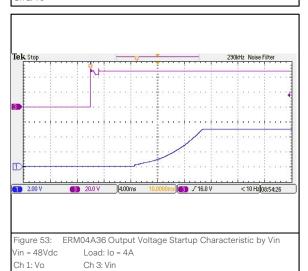
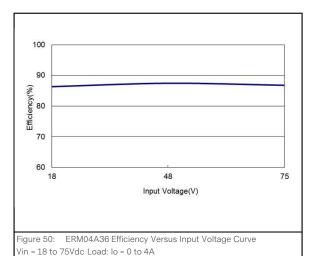
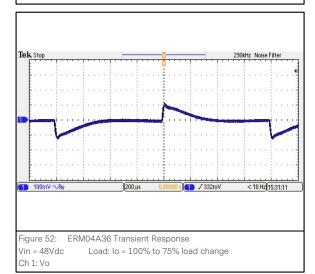
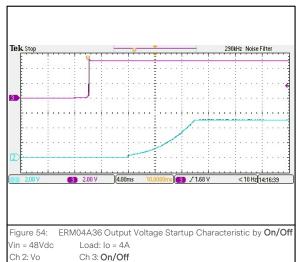


Figure 51: ERM04A36 Ripple and Noise Measurement
Vin = 48Vdc Load: Io = 4A
Ch 1: Vo











#### **ERM04A36 Performance Curves**

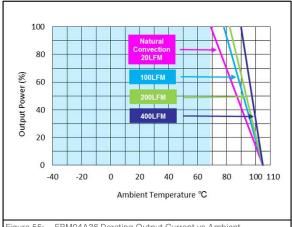


Figure 55: ERM04A36 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 48Vdc

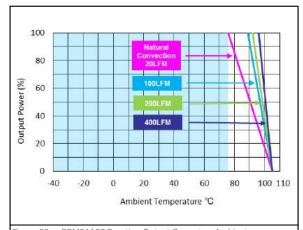


Figure 56: ERM04A36 Derating Output Current vs Ambient Temperature (with heatsink)

Vin = 48Vdc



#### **ERM01B36 Performance Curves**

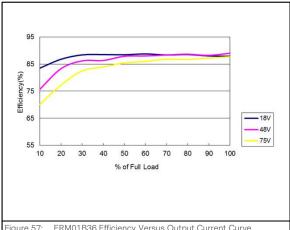
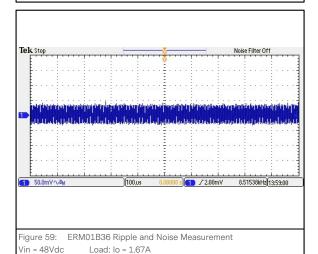
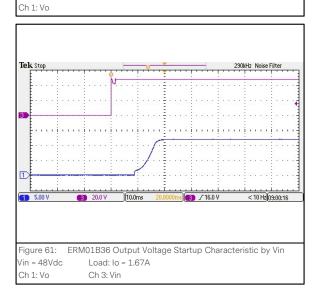
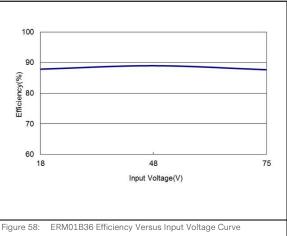


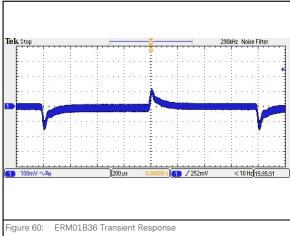
Figure 57: ERM01B36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to 1.67A



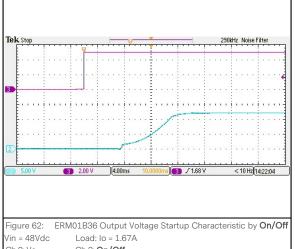




Vin = 18 to 75Vdc Load: Io = 0 to 1.67A



Vin = 48Vdc Load: Io = 100% to 75% load change Ch 1: Vo



Ch 2: Vo Ch 3: On/Off



#### **ERM01B36 Performance Curves**

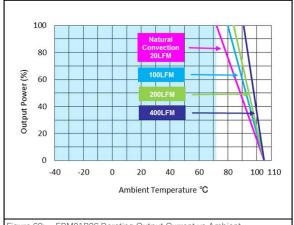


Figure 63: ERM01B36 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 48Vdc

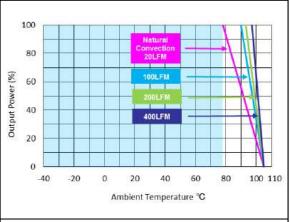


Figure 64: ERM01B36 Derating Output Current vs Ambient

Temperature (with heatsink)

Vin = 48Vdc



#### **ERM01C36 Performance Curves**

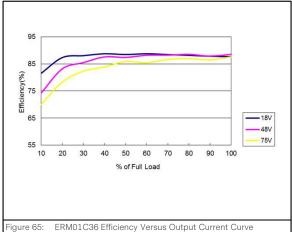


Figure 65: ERM01C36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to 1.33A

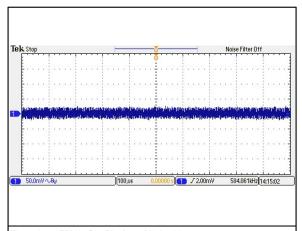
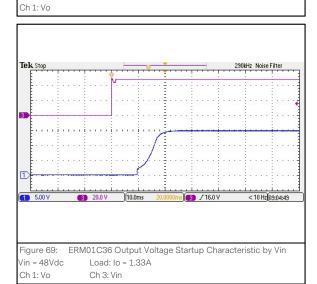
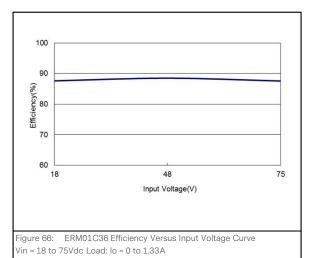
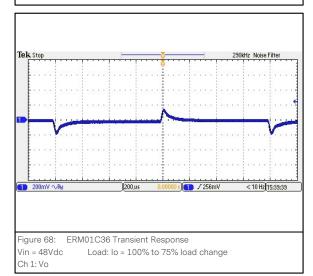
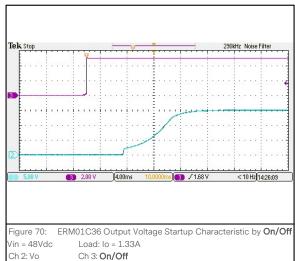


Figure 67: ERM01C36 Ripple and Noise Measurement
Vin = 48Vdc Load: lo = 1.33A











#### **ERM01C36 Performance Curves**

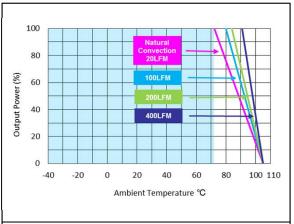


Figure 71: ERM01C36 Derating Output Current vs Ambient Temperature (without heatsink)

Vin = 48Vdc

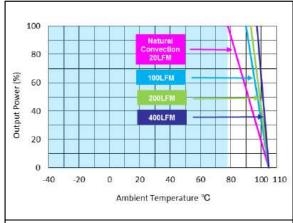


Figure 72: ERM01C36 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 48Vdc



#### **ERM01H36 Performance Curves**

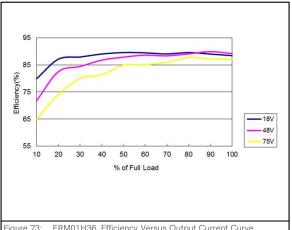
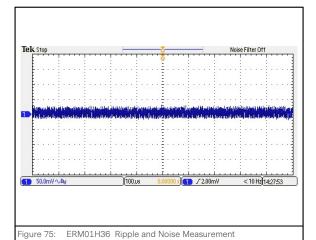
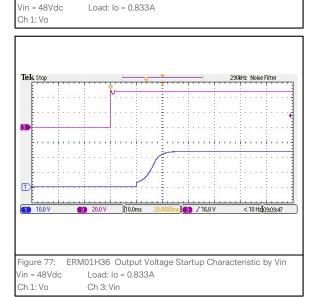
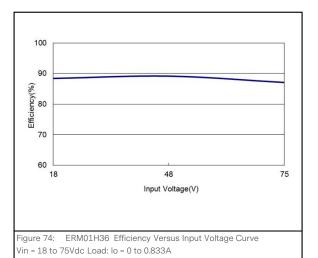
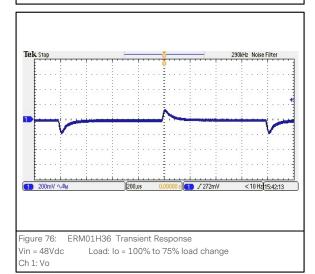


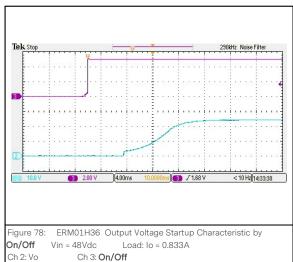
Figure 73: ERM01H36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to 0.833A













#### **ERM01H36 Performance Curves**

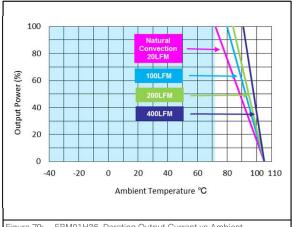


Figure 79: ERM01H36 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 48Vdc

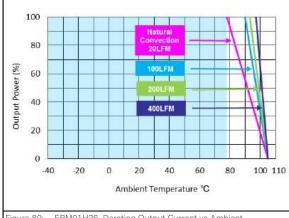


Figure 80: ERM01H36 Derating Output Current vs Ambient
Temperature (with heatsink)
Vin = 48Vdc



#### **ERM01BB36 Performance Curves**

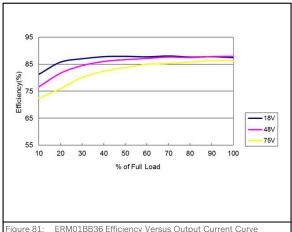


Figure 81: ERM01BB36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to ±0.833A

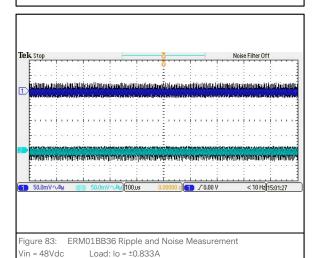
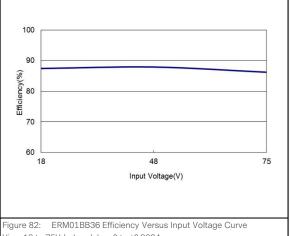


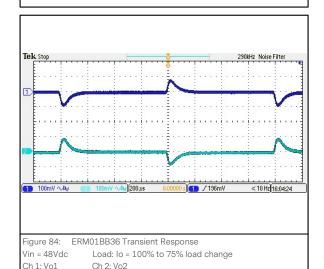
Figure 85: ERM01BB36 Output Voltage Startup Characteristic by Vin Vin = 48Vdc Load: Io = ±0.833A

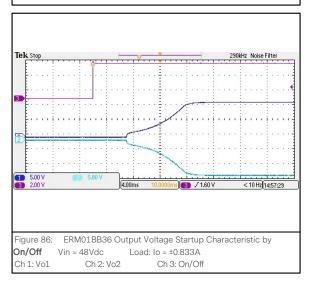
Ch 3: Vin

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Vin = 18 to 75Vdc Load: lo = 0 to ±0.833A







Ch 1: Vo1

Ch 1: Vo1

Ch 2: Vo2

Ch 2: Vo2

#### **ERM01BB36 Performance Curves**

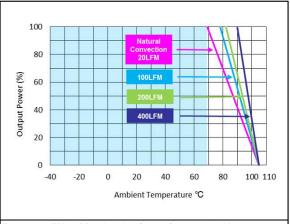


Figure 87: ERM01BB36 Derating Output Current vs Ambient

Temperature (without heatsink)

Vin = 48Vdc

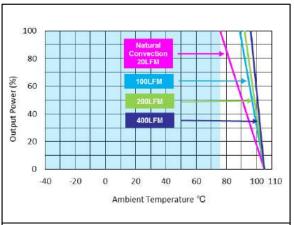


Figure 88: ERM01BB36 Derating Output Current vs Ambient

Temperature (with heatsink)

Vin = 48Vdc



#### **ERM01CC36 Performance Curves**

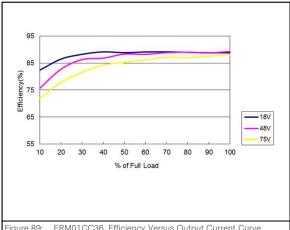
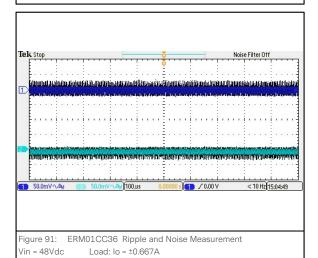
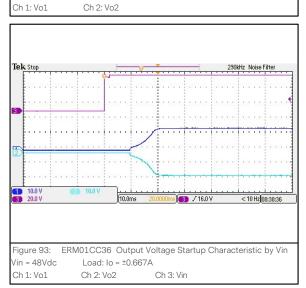
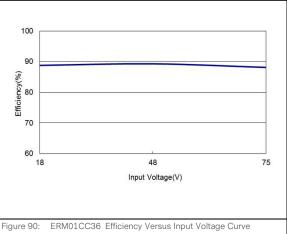


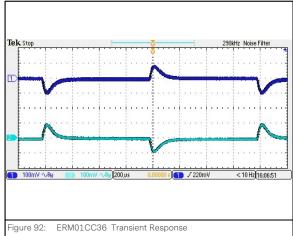
Figure 89: ERM01CC36 Efficiency Versus Output Current Curve Vin = 18 to 75Vdc Load: Io = 0 to ±0.667A



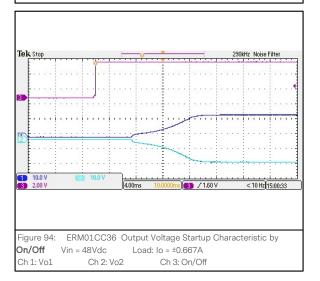




Vin = 18 to 75Vdc Load: Io = 0 to ±0.667A



Vin = 48Vdc Load: Io = 100% to 75% load change Ch 1: Vo1 Ch 2: Vo2



#### **ERM01CC36** Performance Curves

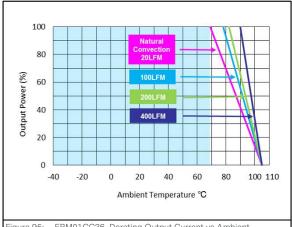


Figure 95: ERM01CC36 Derating Output Current vs Ambient

Temperature (without heatsink)

Vin = 48Vdc

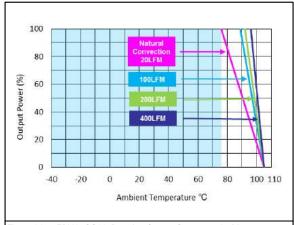


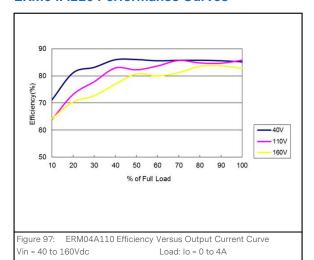
Figure 96: ERM01CC36 Derating Output Current vs Ambient

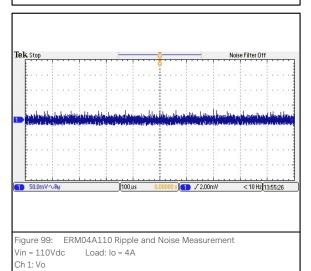
Temperature (with heatsink)

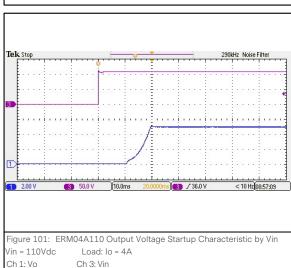
Vin = 48Vdc

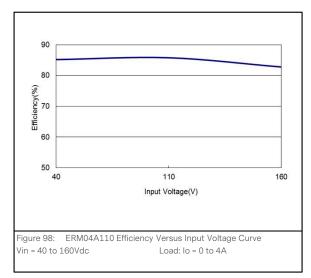


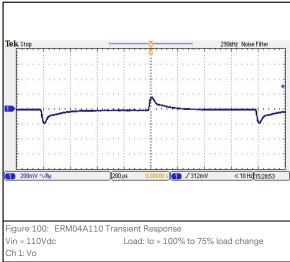
#### **ERM04A110 Performance Curves**

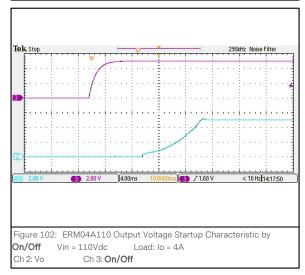






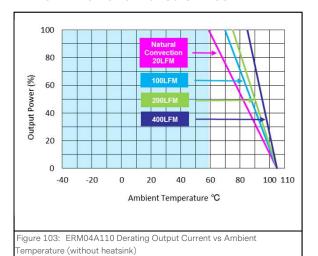








#### **ERM04A110 Performance Curves**



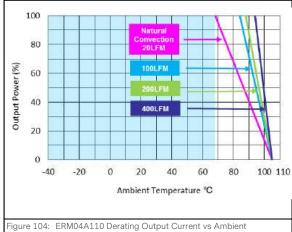
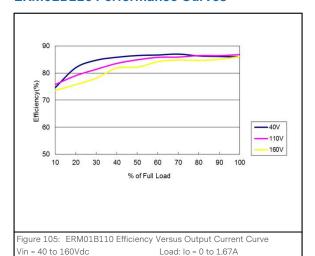


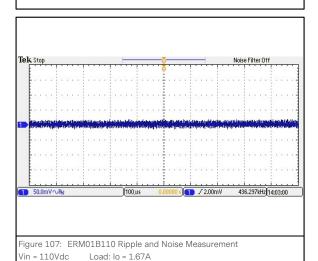
Figure 104: ERM04A110 Derating Output Current vs Ambient
Temperature (with heatsink)
Vin = 110Vdc

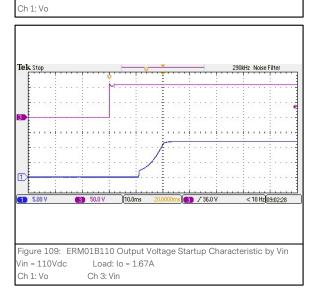


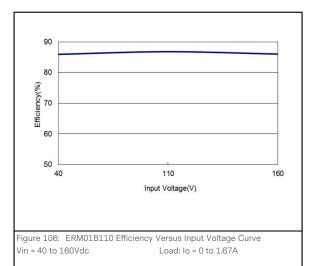
Vin = 110Vdc

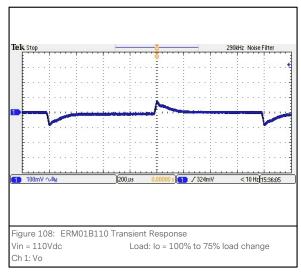
#### **ERM01B110 Performance Curves**

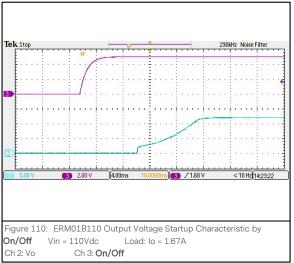














#### **ERM01B110 Performance Curves**

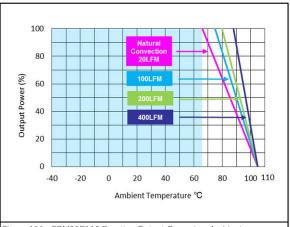


Figure 111: ERM01B110 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 110Vdc

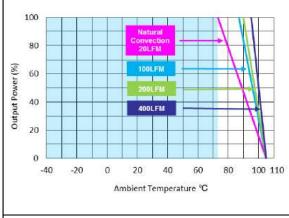
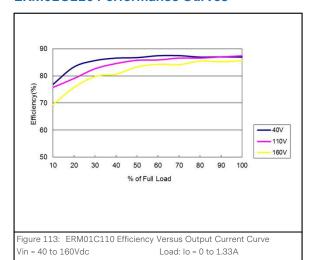
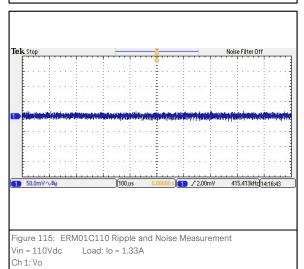


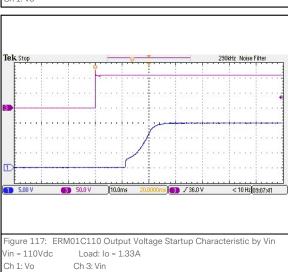
Figure 112: ERM01B110 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 110Vdc

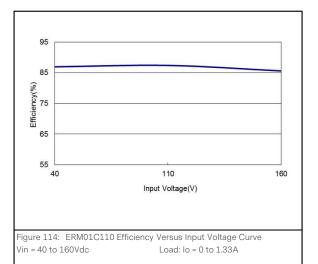


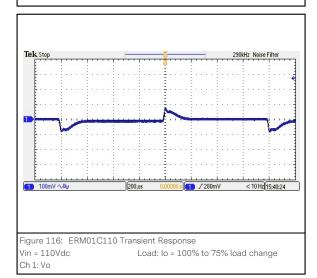
#### **ERM01C110 Performance Curves**

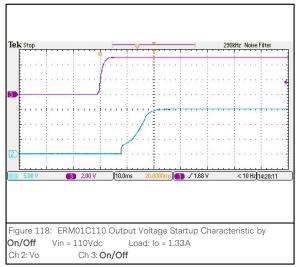














### **ERM01C110 Performance Curves**

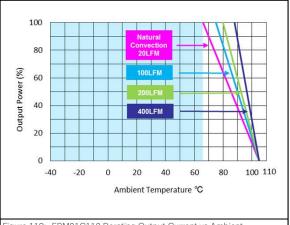


Figure 119: ERM01C110 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 110Vdc

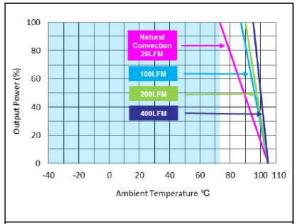
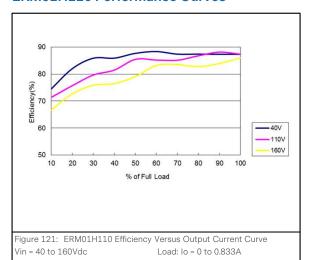
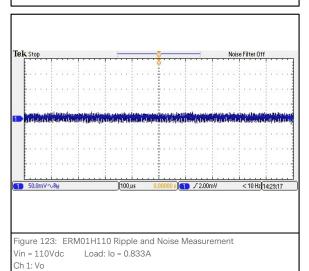


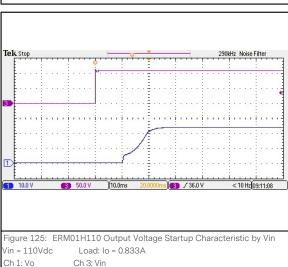
Figure 120: ERM01C110 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 110Vdc

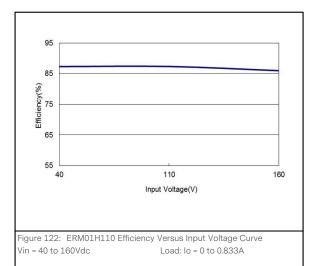


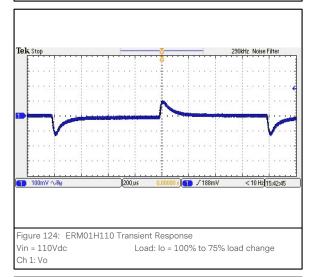
#### **ERM01H110 Performance Curves**

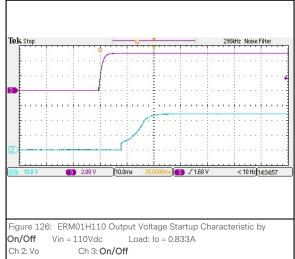














#### **ERM01H110 Performance Curves**

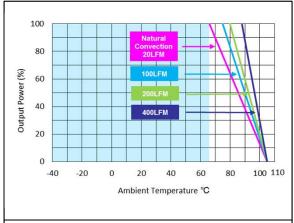


Figure 127: ERM01H110 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 110Vdc

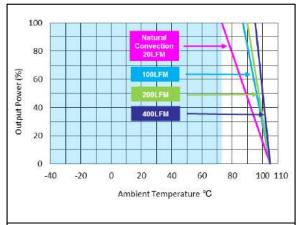
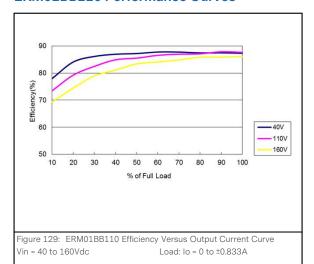
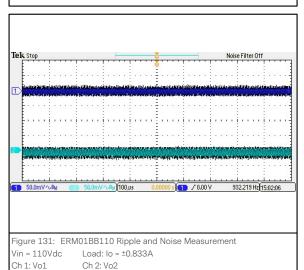


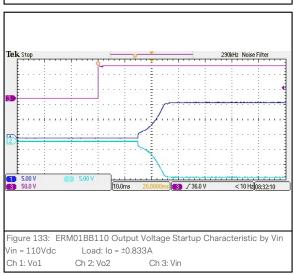
Figure 128: ERM01H110 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 110Vdc

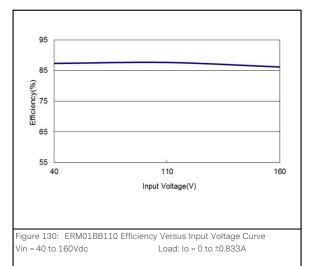


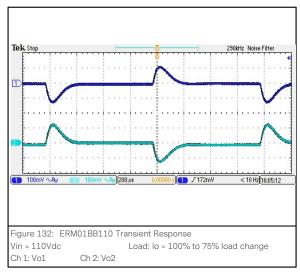
#### **ERM01BB110 Performance Curves**

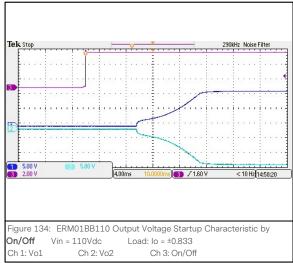














#### **ERM01BB110** Performance Curves

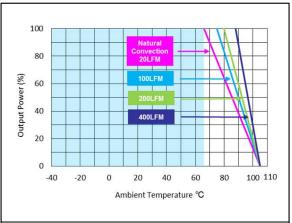


Figure 135: ERM01BB110 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 110Vdc

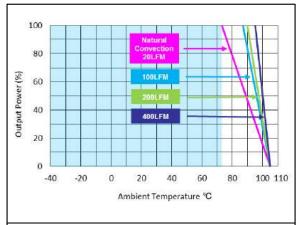
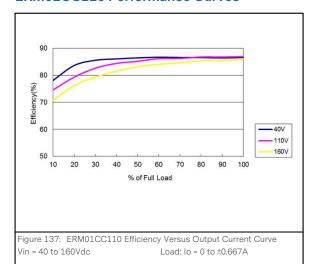
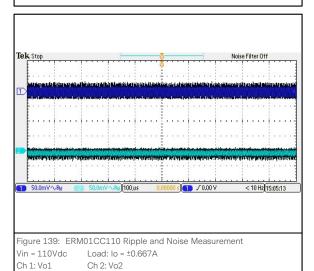


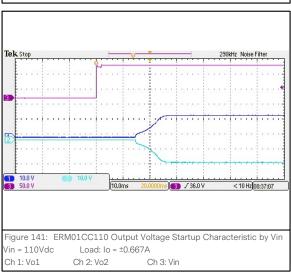
Figure 136: ERM01BB110 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 110Vdc

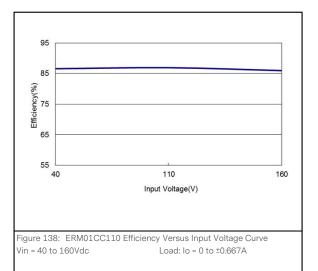


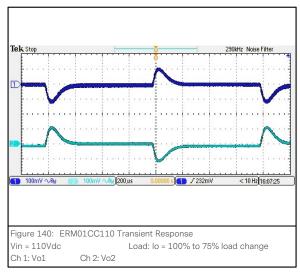
#### **ERM01CC110 Performance Curves**

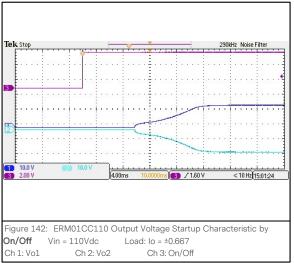














### **ERM01CC110** Performance Curves

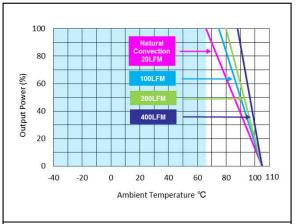


Figure 143: ERM01CC110 Derating Output Current vs Ambient Temperature (without heatsink) Vin = 110Vdc

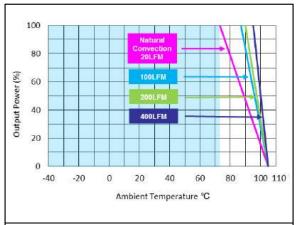
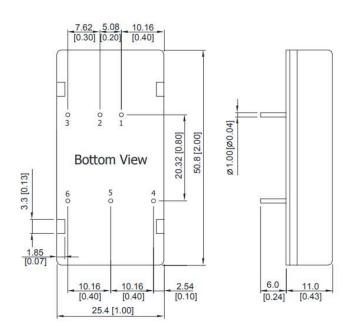


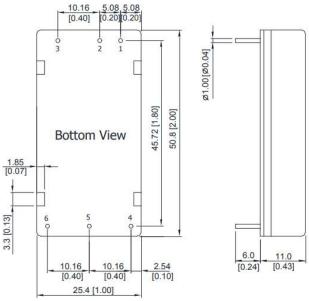
Figure 144: ERM01CC110 Derating Output Current vs Ambient Temperature (with heatsink) Vin = 110Vdc



## **MECHANICAL SPECIFICATIONS**

### **Mechanical Outlines - Without Heatsink**





| Pin Con | nectors - ERMxxxxx Mo | dels          |
|---------|-----------------------|---------------|
| Pin     | Single Output         | Dual Output   |
| 1       | +Vin                  | +Vin          |
| 2       | -Vin                  | -Vin          |
| 3       | Remote On/Off         | Remote On/Off |
| 4       | +Vout                 | +Vout         |
| 5       | Trim                  | Common        |
| 6       | -Vout                 | -Vout         |

T: 11.0 mm (0.43 inch) for 24 V Output Models T: 10.2 mm (0.40 inch) for Other Output Models

| Pin Con | nectors - ERMxxxxxB M | odels         |
|---------|-----------------------|---------------|
| Pin     | Single Output         | Dual Output   |
| 1       | +Vin                  | +Vin          |
| 2       | -Vin                  | -Vin          |
| 3       | Remote On/Off         | Remote On/Off |
| 4       | +Vout                 | +Vout         |
| 5       | -Vout                 | Common        |
| 6       | Trim                  | -Vout         |

Note:

1.All dimensions in mm (inches)

2.Tolerance: X.X  $\pm$  0.75 (X.XX  $\pm$  0.03)

 $\begin{array}{c} \text{X.XX} \!\pm\! 0.25 \, (\, \text{X.XXX} \!\pm\! 0.01) \\ \text{3.Pin diameter} \ \ 1.0 \!\pm\! 0.05 \, (0.04 \!\pm\! 0.002) \end{array}$ 

### **Physical Characteristics**

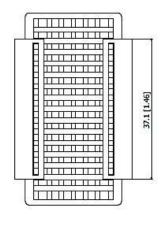
| Case Size                | 50.8x25.4x11.0 mm (2.0x1.0x0.43 inches)                       |
|--------------------------|---|
| Case Material            | Red Copper, Powder Coating                                    |
| Base Material            | FR4 PCB (flammability to UL 94V-0 rated)                      |
| Insulated Frame Material | Non-Conductive Black Plastic (flammability to UL 94V-0 rated) |
| Pin Material             | Tinned Copper   |
| Potting Material         | Epoxy (flammability to UL 94V-0 rated)                        |
| Weight                   | 40.5g   |

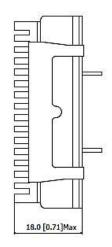
Note: To order the converter with heatsink, please add a suffix -HS (ERMO0B110-HS) to order code.

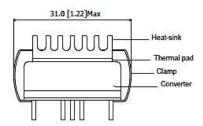


## **MECHANICAL SPECIFICATIONS**

### **Mechanical Outlines - With Heatsink**







Note: 1.All dimensions in mm (inches) 2.Tolerance: X.X $\pm$ 0.75 (X.XX $\pm$ 0.03) X.XX $\pm$ 0.25 ( X.XXX $\pm$ 0.01) 3.Pin diameter 1.0 $\pm$ 0.05 (0.04 $\pm$ 0.002)

### **Physical Characteristics**

| Heatsink Size     | 37.1x31.0x18.0 mm (1.46x1.22x0.71 inches) |
|-------------------|---|
| Heatsink Material | Aluminum                                  |
| Finish            | Black Anodized coating                    |
| Weight            | 9.0g                                      |

The advantages of adding a heatsink are:

1. To improve heat dissipation and increase the stability and reliability of the DC/DC converters at high operating temperatures.

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2. To increase Operating temperature of the DC/DC converter, please refer to Derating Curve.

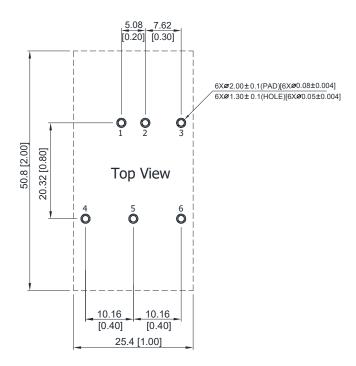
#### Note:

- 1. All specifications are subject to change without notice. Mechanical drawings are for reference only.
- 2. Warranty: 3 years
- 3. Label and logo appearance may vary from what is shown on mechanical drawings.



## **MECHANICAL SPECIFICATIONS**

## **Recommended Pad Layout**





## **EMC Immunity**

ERM 20W series power supply is designed to meet the following EMC immunity specifications.

| Table 4. EMC Spec | ifications                  |  |             |
|-------------------|-----------------------------|--|-------------|
| Parameter         |                             | Standards & Level                            | Performance |
| General           | Compliance with EN501       | 121-3-2 Railway Applications                 |             |
| EMI               | Conduction                  | EN55032, EN55022, FCC part15                 | Class A     |
|                   | EN55024                     |  |             |
|                   | ESD                         | EN61000-4-2 Air $\pm$ 8kV, Contact $\pm$ 6kV | Criteria A  |
|                   | Radiated immunity           | EN61000-4-3 10V/m                            | Criteria A  |
| EMS               | Fast transient <sup>1</sup> | EN61000-4-4 ±2KV                             | Criteria A  |
|                   | Surge <sup>1</sup>          | EN61000-4-5 ±2KV                             | Criteria A  |
|                   | Conducted immunity          | EN61000-4-6 10Vrms                           | Criteria A  |
|                   | PFMF                        | EN61000-4-8 3A/M                             | Criteria A  |

Note1 - To meet EN61000-4-4 & EN61000-4-5, an external capacitor across the input pins is required. Suggested capacitor: 24V input models: CHEMI-CON KY Series 390µF/63V. 48V input models: CHEMI-CON KY Series 330µF/100V. 110V input models: CHEMI-CON KXJ Series 390µF/200V.



## **Safety Certifications**

The ERM 20W series power supply is intended for inclusion in other equipment and the installer must ensure that it is in compliance with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a stand alone product.

| Table 5. Safety Certifications for ERM 20W series power supply system |   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Document  | Description                                   |  |  |  |  |  |
| cUL/UL 60950-1 (UL certificate)                                       | US Requirements                               |  |  |  |  |  |
| IEC/EN 60950-1 (CB-report)  | European Requirements (All CENELEC Countries) |  |  |  |  |  |
| cUL/UL 62368-1 (UL certificate)                                       | US Requirements                               |  |  |  |  |  |
| IEC/EN 62368-1 (CB-report)  | European Requirements (All CENELEC Countries) |  |  |  |  |  |
| CE mark   |   |  |  |  |  |  |



## **Operating Temperature**

| Table 6. Operating Temperature   |  |             |          |                                   |         |      |      |
|--|--|-------------|----------|-----------------------------------|---------|------|------|
|  |  | Mi          | in       |                                   | М       | ax   |      |
| Parameter  | Model / Condition Without With Heatsink Heatsin                                    |             |          | Without With<br>Heatsink Heatsink |         | Unit |      |
|  | ERM01B36<br>ERM01C36<br>ERM01H36   | -40         |          |                                   |         | 78   | °C   |
| Operating Temperature Range<br>Natural Convection <sup>1</sup><br>Nominal Vin, Load 100% Inom. | ERM04A18<br>ERM01B18<br>ERM01C18<br>ERM01H18<br>ERM04A36<br>ERM01BB36<br>ERM01CC36 |             |          | 69                                | 76      | °C   |      |
| (for Power Derating see relative<br>Derating Curves)   | ERM01BB18 ERM01CC18 ERM01B110 ERM01C110 ERM01H110 ERM01BB110 ERM01CC110            |             |          | 66                                | 73      | °C   |      |
|  | ERM04A110  |             |          |                                   | 59      | 68   | °C   |
|  | Natural Convection   | 12.1        |          | 9.8                               | -       |      | °C/W |
| T  | 100LFM   | 9.2         |          | 5.4                               | -       |      | °C/W |
| Thermal Impedance  | 200LFM   | 7.8         |          | 4.5                               |         | -    | °C/W |
|  | 400LFM   | 5.2         |          | 3.0                               | - °C/   |      |      |
| Cooling Test   |  | Compliance  | to IEC   | C/EN600                           | )68-2-1 |      |      |
| Dry Heat   |  | Compliance  | to IEC   | C/EN600                           | )68-2-2 |      |      |
| Damp Heat  |  | Compliance  | to IEC   | /EN600                            | 68-2-30 |      |      |
| Shock & Vibrate Test   |  | Compliand   | ce to IE | EC/EN 6                           | 31373   |      |      |
| RFI  |  | Six-Sided S | Shielde  | ed, Meta                          | l Case  |      |      |
| Lead Temperature (1.5mm from case for 10Sec.)  |  |             | -        |                                   |         | 260  | °C   |

Note1 - The "natural convection" is about 20LFM but is not equal to still air (0 LFM).



## **MTBF** and Reliability

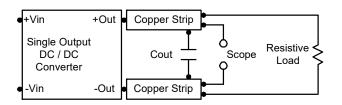
The MTBF of ERM 20W series of DC/DC converters has been calculated using MIL-HDBK 217F NOTICE2, Operating Temperature 25 °C, Ground Benign.

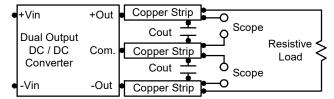
| Model      | MTBF      | Unit  |
|------------|-----------|-------|
| ERM04A18   | 873,800   |       |
| ERM01B18   | 1,180,000 |       |
| ERM01C18   | 1,179,000 |       |
| ERM01H18   | 1,179,000 |       |
| ERM01BB18  | 1,042,000 |       |
| ERM01CC18  | 1,041,000 |       |
| ERM04A36   | 873,000   |       |
| ERM01B36   | 1,290,000 |       |
| ERM01C36   | 1,290,000 | Hours |
| ERM01H36   | 1,289,000 | nouis |
| ERM01BB36  | 1,142,000 |       |
| ERM01CC36  | 1,142,000 |       |
| ERM04A110  | 665,100   |       |
| ERM01B110  | 927,700   |       |
| ERM01C110  | 939,300   |       |
| ERM01H110  | 1,051,000 |       |
| ERM01BB110 | 1,041,000 |       |
| ERM01CC110 | 1,041,000 |       |



#### **Peak-to-Peak Output Noise Measurement Test**

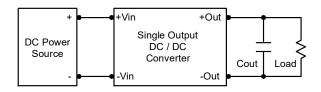
Use a  $1\mu F$  ceramic capacitor and a  $10\mu F$  tantalum capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20MHz. Position the load between 50 mm and 75 mm from the DC/DC Converter.

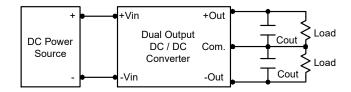




### **Output Ripple Reduction**

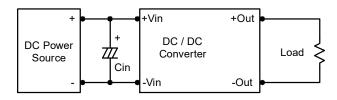
A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7uF capacitors at the output.





### **Input Source Impedance**

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR <  $1.0\Omega$  at 100 KHz) capacitor of a  $4.7\mu$ F for the 24V input devices, a  $2.2\mu$ F for the 48V devices and a  $1\mu$ F for the 110V devices.





#### **Output Over Current Protection**

To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

### **Overvoltage Protection**

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals.

The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in Table 3.

#### **Maximum Capacitive Load**

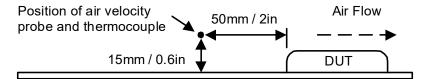
The ERM 20W series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

#### **Thermal Considerations**

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C.

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The derating curves are determined from measurements obtained in a test setup.





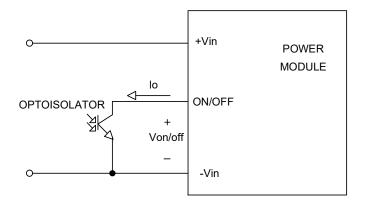
#### Remote ON/OFF

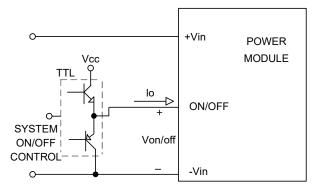
Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 3) during a logic low is -100µA.

| Table 7. Remote ON/OFF Control |                            |                        |     |      |     |      |  |  |
|--------------------------------|----------------------------|------------------------|-----|------|-----|------|--|--|
| Parameter                      | Condition                  | Symbol                 | Min | Тур  | Max | Unit |  |  |
| Converter On                   | 3.5V ~ 12V or Open Circuit |                        |     |      |     |      |  |  |
| Converter Off                  | 0V ~ 1.2V or Short Circuit |                        |     |      |     |      |  |  |
| Control Input Current (on)     | Vctrl = 5.0V               |                        |     | 0.5  |     | mA   |  |  |
| Control Input Current (off)    | Vctrl = 0V                 |                        |     | -0.5 |     | mA   |  |  |
| Control Common                 | Refer                      | renced to Negative Inp | out |      |     |      |  |  |
| Standby Input Current          | Nominal Vin                |                        |     | 2.5  |     | mA   |  |  |

### **Remote On/Off Implementation**

The positive logic remote ON/OFF control circuit is included. Turns the module ON during logic High on the ON/Off pin and turns OFF during logic Low. The ON/OFF input signal (Von/off) that referenced to GND. If not using the remote on/off feature, please open circuit between on/off pin and -Vin pin to turn the module on.





Isolated-Closure Remote ON/OFF

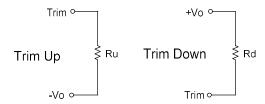
Level Control Using TTL Output



# **Application Notes**

## **External Output Trimming**

The ERM 20W series Output can be externally trimmed by using the method shown below.



5V Output Models Trim Table:

| Trim down | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 9       | 10      | %    |
|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|------|
| Vout=     | Vox0.99 | Vox0.98 | Vox0.97 | Vox0.96 | Vox0.95 | Vox0.94 | Vox0.93 | Vox0.92 | Vox0.91 | Vox0.90 | Vdc  |
| Rd=       | 156.81  | 70.69   | 41.99   | 27.64   | 19.03   | 13.29   | 9.18    | 6.11    | 3.72    | 1.80    | KOhm |
| Trim up   | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 9       | 10      | %    |
| Vout=     | Vox1.01 | Vox1.02 | Vox1.03 | Vox1.04 | Vox1.05 | Vox1.06 | Vox1.07 | Vox1.08 | Vox1.09 | Vox1.10 | Vdc  |
| Ru=       | 119.77  | 53.70   | 31.67   | 20.66   | 14.05   | 9.65    | 6.50    | 4.14    | 2.31    | 0.84    | KOhm |

### 12V Output Models Trim Table:

| Trim down | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 9       | 10      | %    |
|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|------|
| Vout=     | Vox0.99 | Vox0.98 | Vox0.97 | Vox0.96 | Vox0.95 | Vox0.94 | Vox0.93 | Vox0.92 | Vox0.91 | Vox0.90 | Vdc  |
| Rd=       | 419.81  | 187.68  | 110.30  | 71.61   | 48.40   | 32.93   | 21.87   | 13.58   | 7.13    | 1.98    | KOhm |
| Trim up   | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 0       | 10      | %    |
|           | 11 101  |         |         |         |         |         |         |         |         |         |      |
| Vout=     | Vox1.01 | Vox1.02 | Vox1.03 | Vox1.04 | Vox1.05 | Vox1.06 | Vox1.07 | Vox1.08 | Vox1.09 | Vox1.10 | Vdc  |

#### 15V Output Models Trim Table:

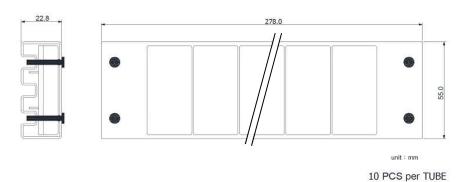
| Trim down | 1       | 2       | 3       | 4       | 5            | 6            | 7            | 8            | 9       | 10            | %        |
|-----------|---------|---------|---------|---------|--------------|--------------|--------------|--------------|---------|---------------|----------|
| Vout=     | Vox0.99 | Vox0.98 | Vox0.97 | Vox0.96 | Vox0.95      | Vox0.94      | Vox0.93      | Vox0.92      | Vox0.91 | Vox0.90       | Vdc      |
| Rd=       | 602.92  | 269.91  | 158.91  | 103.41  | 70.10        | 47.90        | 32.05        | 20.15        | 10.90   | 3.50          | KOhm     |
| Trim up   |         |         |         |         | _            |              |              | _            | _       |               | 0/       |
| Trimi up  | 1       | 2       | 3       | 4       | 5            | 6            | /            | 8            | 9       | 10            | %        |
| Vout=     | Vox1.01 | Vox1.02 | Vox1.03 | Vox1.04 | 5<br>Vox1.05 | 6<br>Vox1.06 | /<br>Vox1.07 | 8<br>Vox1.08 | Vox1.09 | 10<br>Vox1.10 | %<br>Vdc |

### 24V Output Models Trim Table:

| Trim down | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 9       | 10      | %    |
|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|------|
| Vout=     | Vox0.99 | Vox0.98 | Vox0.97 | Vox0.96 | Vox0.95 | Vox0.94 | Vox0.93 | Vox0.92 | Vox0.91 | Vox0.90 | Vdc  |
| Rd=       | 598.97  | 267.93  | 157.59  | 102.42  | 69.31   | 47.25   | 31.48   | 19.66   | 10.46   | 3.11    | KOhm |
| Trim up   | 1       | 2       | 3       | 4       | 5       | 6       | 7       | 8       | 9       | 10      | %    |
| Vout=     | Vox1.01 | Vox1.02 | Vox1.03 | Vox1.04 | Vox1.05 | Vox1.06 | Vox1.07 | Vox1.08 | Vox1.09 | Vox1.10 | Vdc  |
| Ru=       | 486.83  | 217.87  | 128.21  | 83.38   | 56.49   | 38.56   | 25.75   | 16.14   | 8.67    | 2.69    | KOhm |

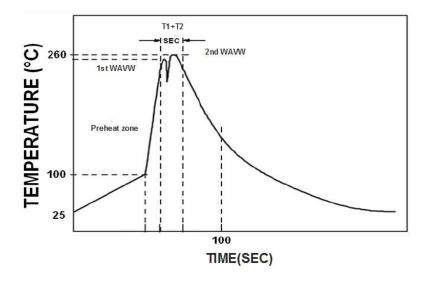


## **Packaging Information**



## **Soldering and Reflow Considerations**

Lead free wave solder profile for ERM 20W Series



| Zone            | Reference Parameter           |  |  |
|-----------------|-------------------------------|--|--|
| Preheat zone    | Rise temp speed: 3°C/sec max. |  |  |
| Freneat Zone    | Preheat temp: 100~130°C       |  |  |
| Actual heating  | Peak temp: 250~260°C          |  |  |
| Actual fleating | Peak time(T1+T2): 4~6 sec     |  |  |

Reference Solder: Sn-Ag-Cu: Sn-Cu: Sn-Ag Hand Welding: Soldering iron: Power 60W Welding Time: 2~4 sec Temp.: 380~400 °C



## **RECORD OF REVISION AND CHANGES**

| 1.0 Date |            | Description | Originators |  |
|----------|------------|-------------|-------------|--|
| 1.0      | 05.01.2017 | First Issue | E. Bai      |  |





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### **ABOUT ADVANCED ENERGY**

Advanced Energy (AE) has devoted more than three decades to perfecting power for its global customers. AE designs and manufactures highly engineered, precision power conversion, measurement and control solutions for mission-critical applications and processes.

Our products enable customer innovation in complex applications for a wide range of industries including semiconductor equipment, industrial, manufacturing, telecommunications, data center computing, and medical. With deep applications know-how and responsive service and support across the globe, we build collaborative partnerships to meet rapid technological developments, propel growth for our customers, and innovate the future of power.

### PRECISION | POWER | PERFORMANCE

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